

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

CERTIFICATE

No. CL1-006/2523 R3

for the bonding process, according to EN 17460

for company

Flexton ITP s.r.o.

Headquarters: Skryjova 1606/8, 614 00 Brno, Czech Republic

Workshop: Štramberská 436/73a, 742 21 Kopřivnice, Czech Republic

ID: 107 80 564

The company has demonstrated compliance with the standard

EN 17460:2022

Class of bonded joints A1

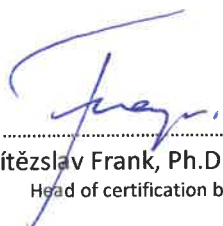
An integral part of the certificate is Appendix No. 1

Certification validity until: 14.05.2028

Certification validity from: 15.05.2025

Date of issue: 15.05.2025




Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.

The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.

This certificate is published in an Online-Register (<https://www.en17460.com>) under the number SVV/17460/A1/F2/2025/821.

Appendix No. 1 to the Certificate No. CL1-006/2523 R3

1. Scope: **Components of railway vehicles, class A1**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	F, D, S, L
Pre-treatment methods:	-
Production methods:	SO, HU, TK, LA
Test methods:	DT, VIS
Degree of mechanization:	TM, M

- 3.2 Range of use:

Pre-production: product design	-
Pre-production: process design	A1
In-production: manufacture	A1
Post-production: maintenance and repair	-
Purchasing, sale and assembly	A1
Sub-contracting	-

- 3.3 Certification scope and restrictions:

The company is currently not manufacturing adhesive bonded joints in safety classes A1 and A2. In the event that production of these adhesive bonded joints is initiated, the certification body shall be informed to decide on the next steps.
Certified adhesive bonding is performed in workplaces 101, 102, 103, 301, 302 and 303.

4. Responsible adhesive bonding supervisory staff:


Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Jiří Ruml	16.11.1983	EAE D-KTZ-52531-3309-16211-4317	Responsible Adhesive Bonding Coordinator / 1
Mr. Martin Nykš	02.04.1988	EAS CZ/EAS/19014	Deputy Adhesive Bonding Coordinator / 2

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